

AUTOMATION ACADEMY

A u t o m a t i o n S y s t e m s T r a i n i n g S p e c i a l i s t s

Course Title: Siemens S7 300/400 Level 1 Using Simatic Manager

The Siemens S7 Controller Level 1 training course has been designed to familiarise Electricians, Technicians and Maintenance Engineers with little or no experience of S7 systems to the different aspects associated with the operation and maintenance of Siemens S7 controllers and the Siemens Simatic Manager programming software.

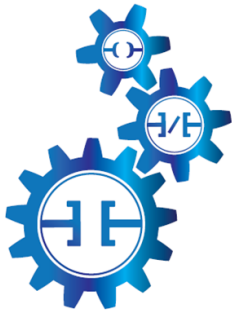
Where possible, application specific exercises, actual drawings and plant programs will be used to allow the students to gain the greatest possible benefit from the course.

Course Objectives:

- ☒ To introduce students to the concepts and operation of Siemens S7 300/400 Controllers.
- ☒ To recognise and understand the hardware associated with a Siemens S7 300/400 controller.
- ☒ To be able to understand the structure of the Step 7 project in Simatic Manager and to have the confidence to implement minor changes to the program.
- ☒ To be able to use the Simatic Manager programming software to connect online to monitor and use the cross reference to search through the Siemens S7 300/400 program to determine problems on plant.
- ☒ To be able to locate and replace faulty modules by understanding and using the system diagnostics available when an error is present.
- ☒ To be able to create a backup copy of the Siemens S7 controllers program. To be able to restore a program back into the controller from a backup copy. To use the archive and retrieve utilities for zipped program storage.

Course Content:

The hardware architecture of the Siemens S7 300/400 range of controllers.
Understanding Siemens S7 300/400 I/O modules, their plant wiring and LED indicators.
Addresses used in the Siemens S7 300/400 range of controllers.
An overview of the Siemens S7 program block types.
First steps using Siemens Simatic Manager programming software.
Creating a training project to demonstrate plant programming examples.
Getting an online connection to the Siemens S7 300/400 controllers.
Downloading individual blocks and full programs to the Siemens S7 300/400 controllers.
Online monitoring and the Cross Reference search facility within Simatic Manager.
Creating and using VAT tables to monitor the PLC status.
An overview of the programming methods (LAD, FBD and STL) used on plant programs.



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A demonstration of simple program editing and modifying plant programs.
Reading the Siemens S7 300/400 controllers instruction set.
Programming examples including relay, timers, maths, move, compare and logic functions.
Binary, Decimal and Hex numbering systems and their use in an S7 program.
Data sizes and types including floating point values.
Creating and using Data Blocks (DB's) in the program.
Using and creating program documentation.
Using program documentation for fault finding purposes.
Analogue modules and analogue signal processing.
Understanding and using Simatic Manager Diagnostic Buffer information for fault finding.
Comparing offline and online programs.
Forcing and toggling operations on the S7 300/400 controllers.

Customised training included in the course cost.

As part of this training course we will include custom application exercises for your own plant and processes, this value added option creates immediate payback for students on plant. It will have the benefit of the students becoming familiar with key areas of your PLC project(s) during the training course. This option does require the supply of your plant drawing and program listings at least 2 weeks prior to the course start date.

Course Duration: 4 Days

Documentation: Siemens S7 300/400 Level 1 Training Manual.

Equipment per student: Siemens S7 300/400 controller

Programming laptop

Plant simulator

Web link: [Siemens S7 300/400 Level 1 Using Simatic Manager](#)